CLEMEX

July 12 2006

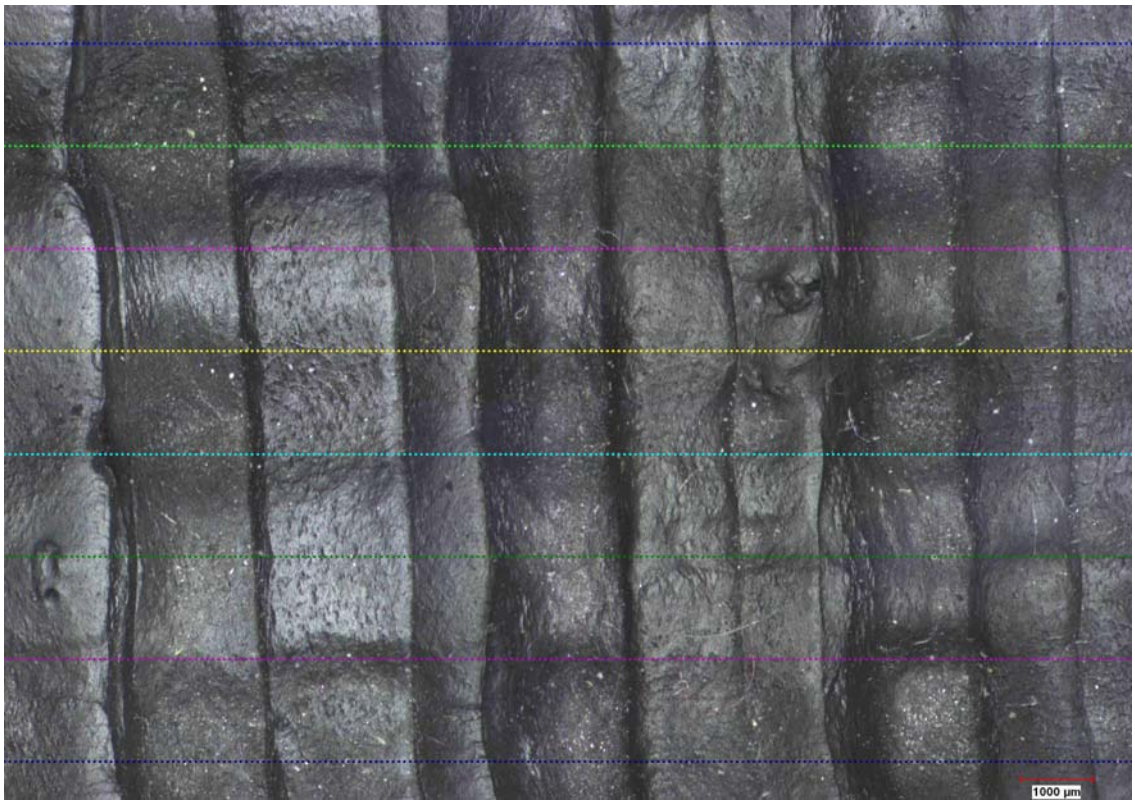
Image Analysis Report # 999 B

Samples submitted:	3 Rubber samples	**Customer:**	Michelin
		Contact :	
	Sample 2: Small thin 1" square rubber piece		

Purpose of analysis:	Determine surface roughness with profiles and make 3D representation

Procedure:	Part was fixed on glass slide and palaced on mechanical stage under Stereo Microscope. A multilayer image was constructed of 30 layers at 100 microns (3mm total) and a mosaic of 4 images was made of both the Multilayer and Topography images 8 lines were then drawn across the mosaic and profiles were measured at each location.

Analysis parameters:	Magnification used:	16X	Calibration Factor:	5.7 mic/pixel
	Camera used:	1.4 Mp Color CCI	Stage:	manual
	Microscope:	MZ 16A (0.5X)	Autofocus:	MZ Motorfocus
	Number of samples anal	1	Number of fields/slide:	4
	Clemex Software used	Vision PE 4.1		



Multilayered image of 2x2 fields, with profile lines

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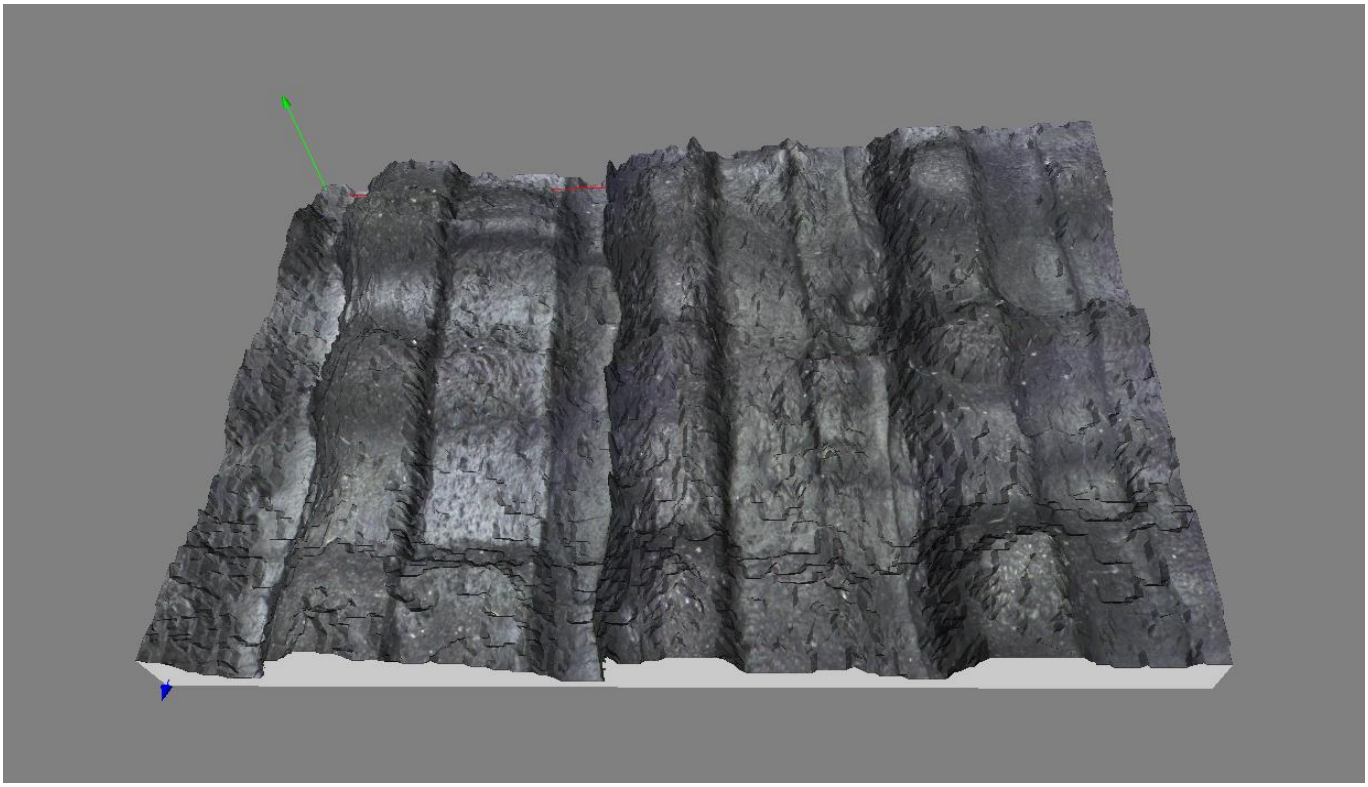
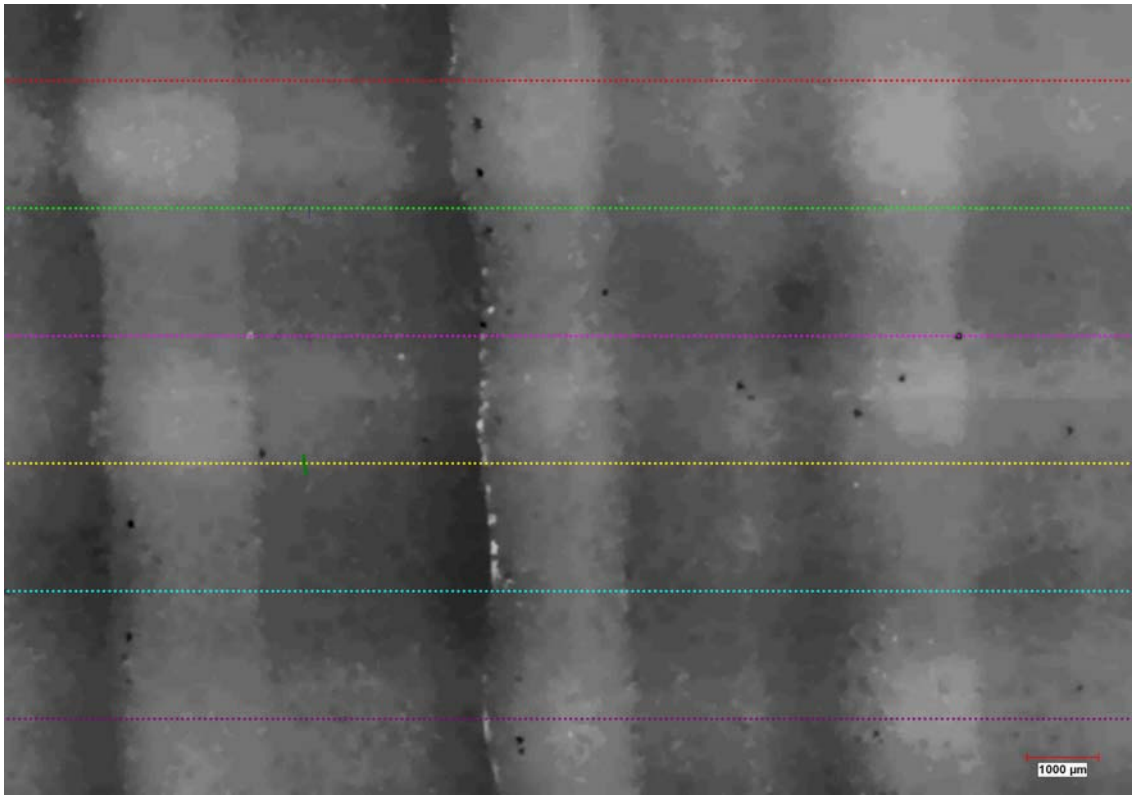


3D model of 2x2 fields mosaic



Topography mosaic of 2x2 fields showing profiles

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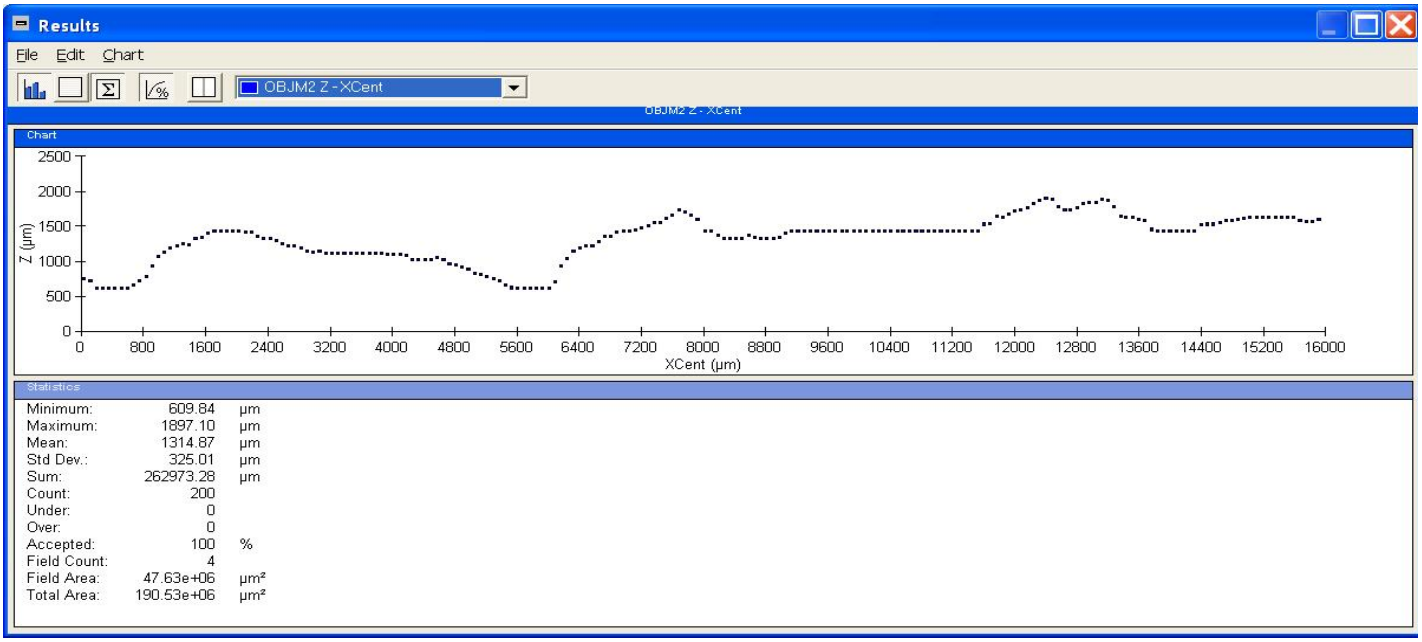
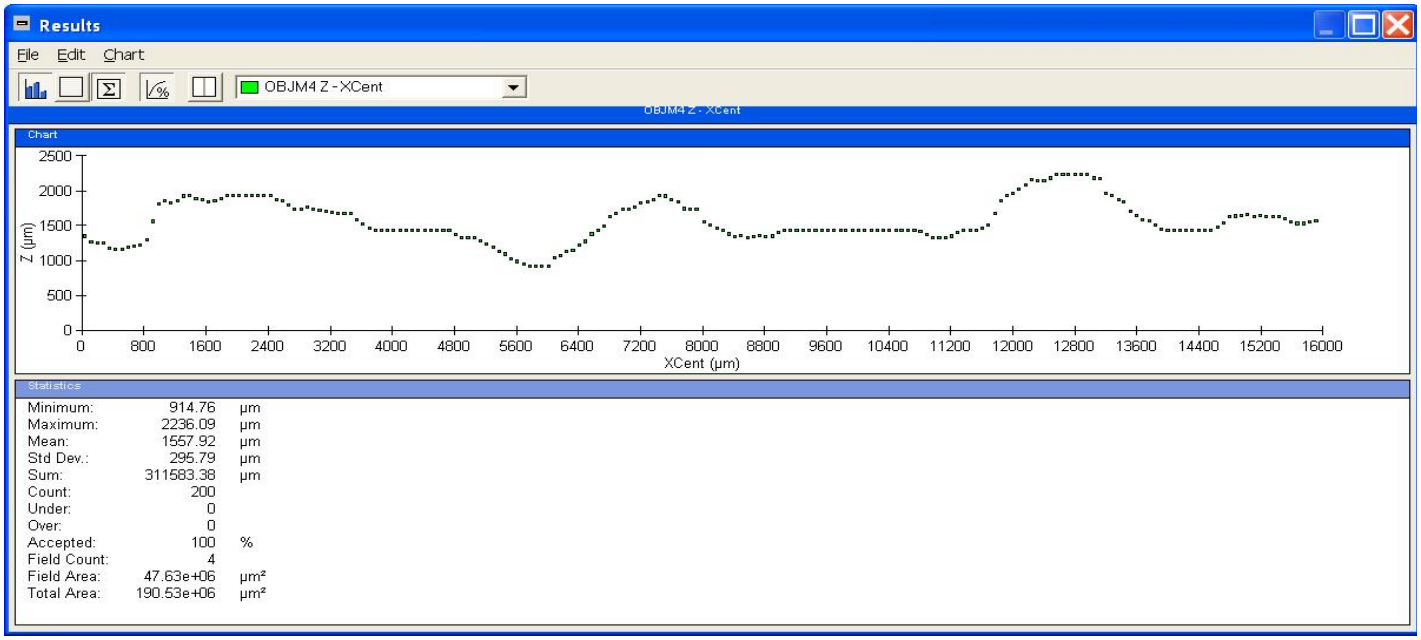
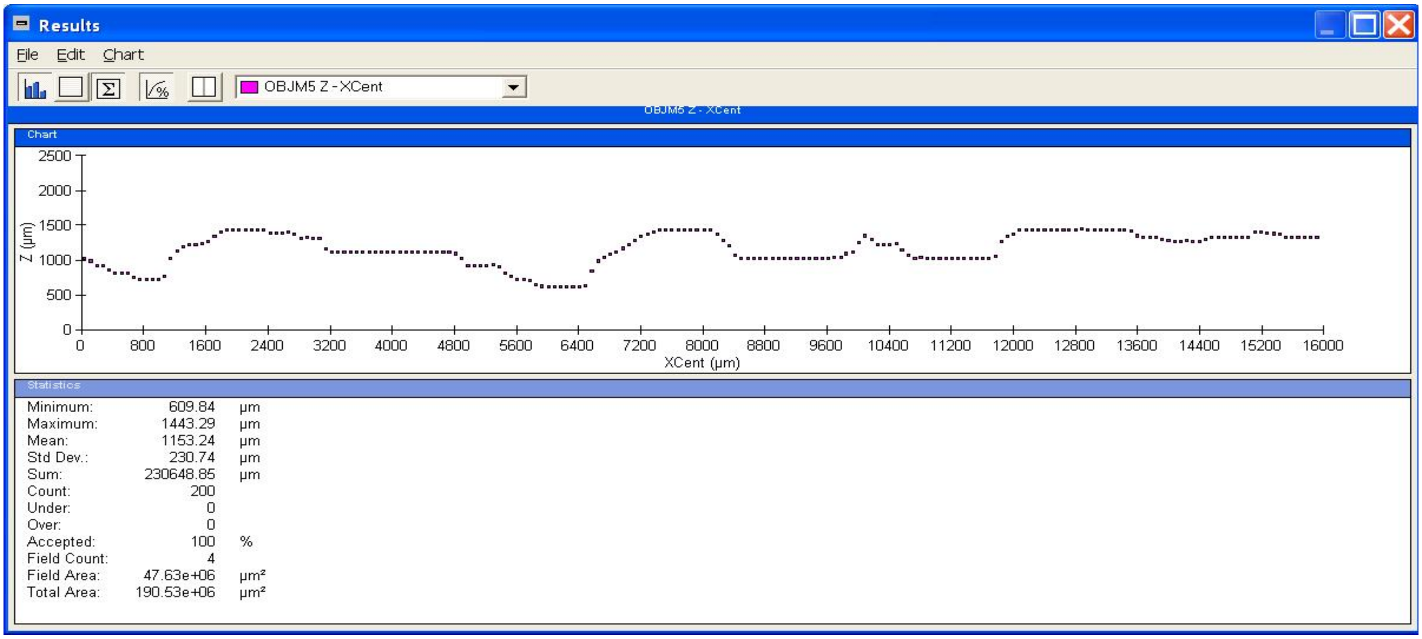


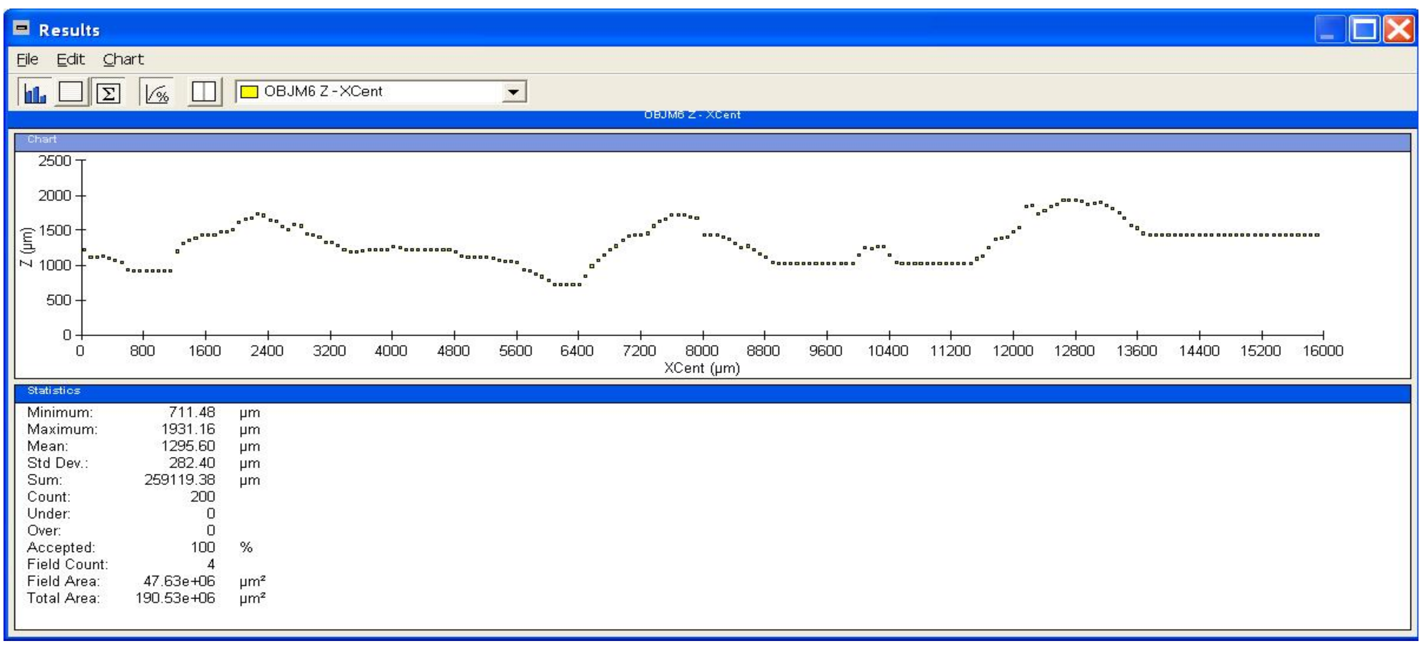
Line 1 (Blue) profile



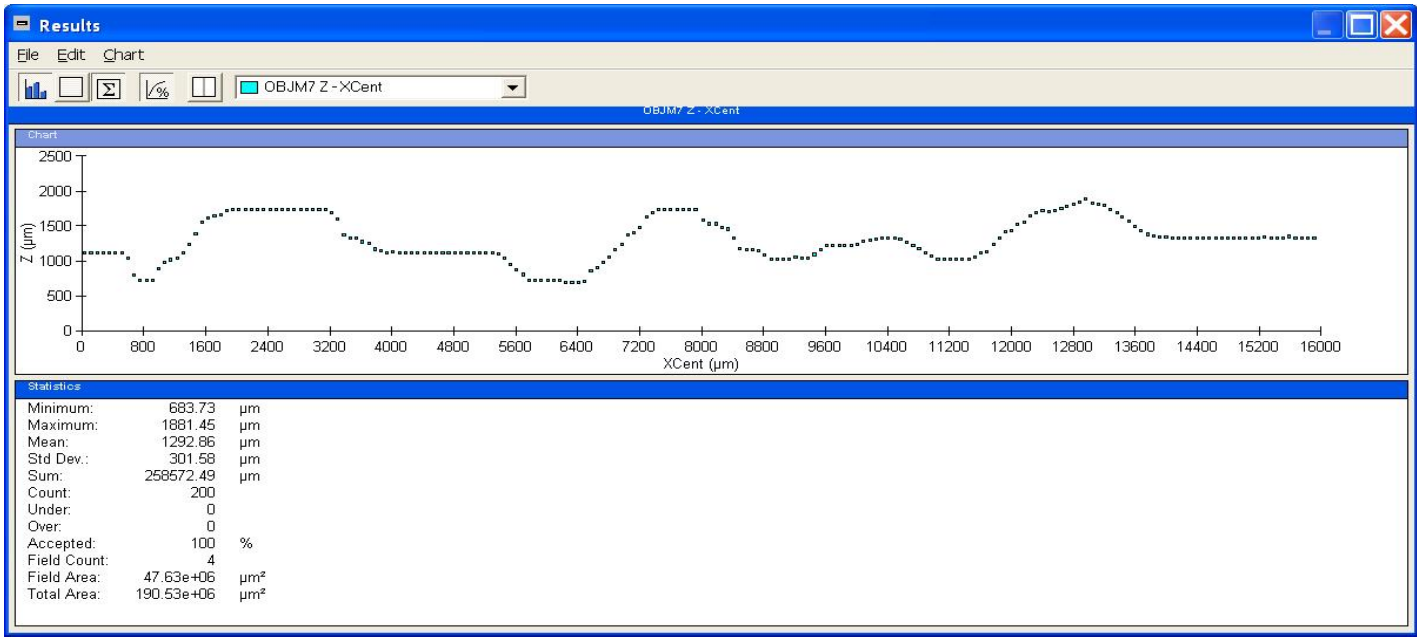
Line 2 (Green) profile



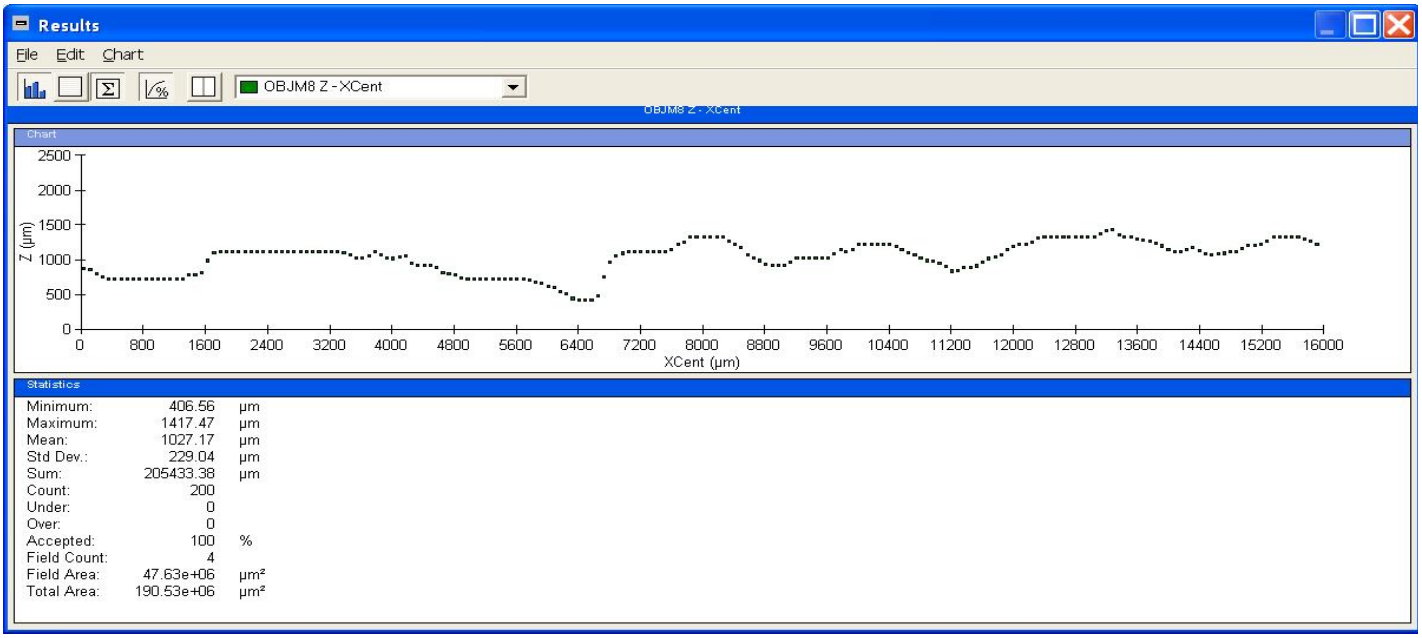
Line 3 (Pink) profile



Line 4 (Yellow) profile



Line 5 (Cyan) profile



Line 6 (Dark Green) profile

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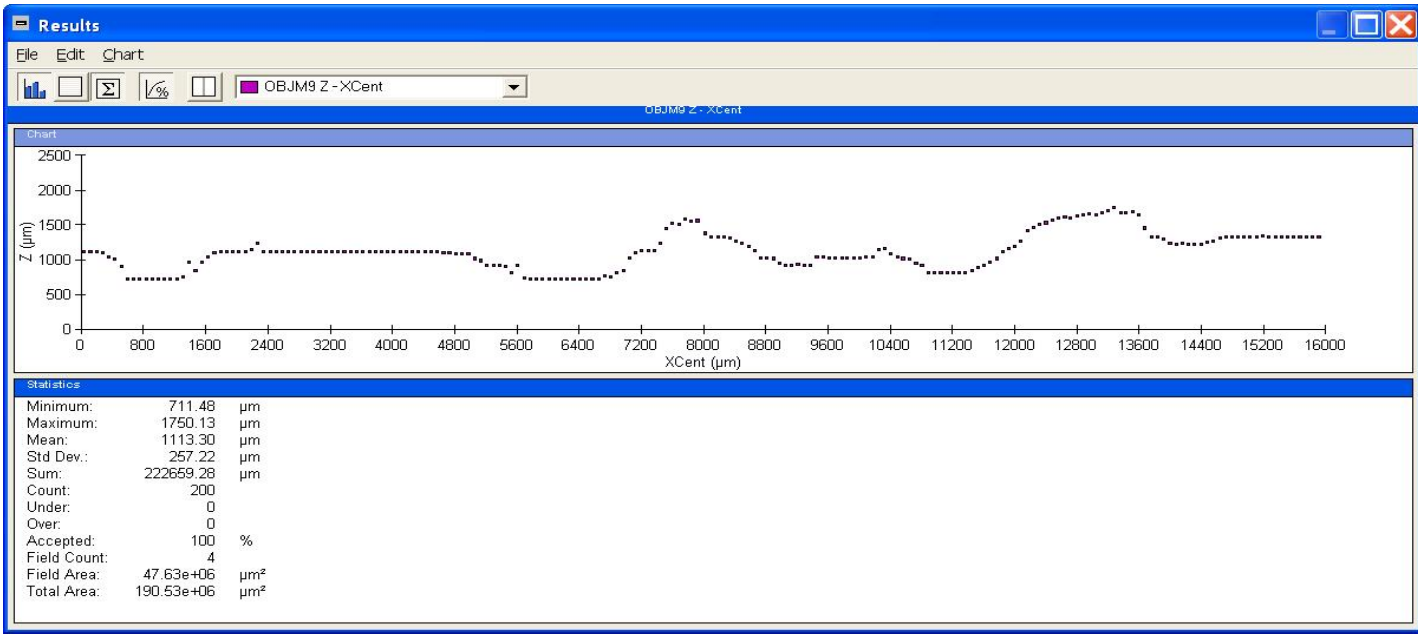
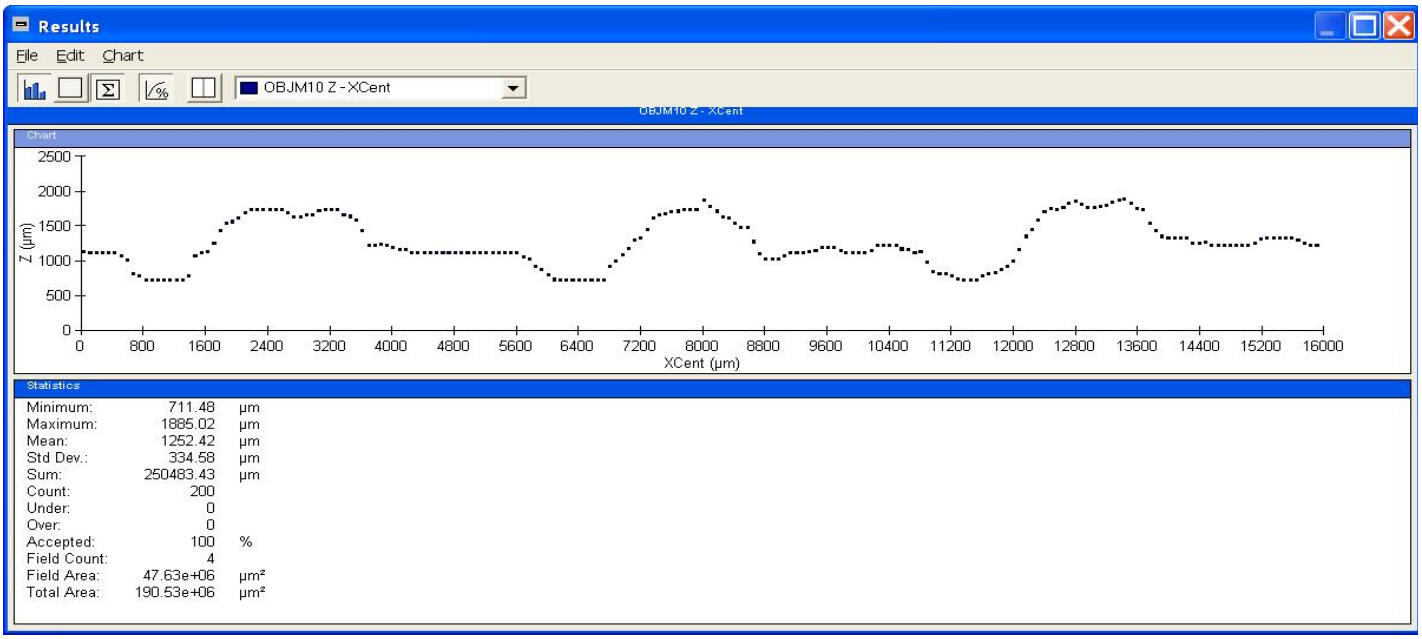


Line 7 (purple) profile



Line 8 (Violet) profile